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5184694

D350-591-312
Job Sheet 191893-A

split
CIP

Part No: D350-591-312

Job Qty: 2 pcs

Part Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/28/19

Job Tracking No:

Due Date: 5/1/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 04.03.22 New issue KJ/RF IPP Rev:B 07-06-09 Added D3572-1 JLM IPP Rev:C 08-04-02 ECN1163 DD verified by:EC IPP Rev:D 08-04-08 ECN1164 DD verified by:eC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
220	Powdercoat - 1 White GI(A)-B4B	2 pcs	5/1/19	5/1/19	0.00	0.60	Powdercoat - 1 - B4B	
230	Handfinish - 3-1- WingWalk-B4B	2 pcs	5/1/19	5/1/19	0.00	0.37	Handfinish - 3 - 1 - B4B	
							Handfinish - 3 - 2 - B4B	
							Handfinish - 3 - 3 - B4B	
							Handfinish - 3 - 4 - B4B	
							Handfinish - 3 - 5 - B4B	
240	QC 3	2 pcs	5/1/19	5/1/19	0.00	0.00	QC 3 - 10	
							QC 3 - 13	
							QC 3 - 15	
							QC 3 - 17	
							QC 3 - 18	
							QC 3 - 2	
							QC 3 - 28	
							QC 3 - 3	
							QC 3 - 30	
							QC 3 - 34	
							QC 3 - 36	
							QC 3 - 41	
							QC 3 - 51	
							QC 3 - 58	
							QC 3 - 59	
							QC 3 - 68	
							QC 3 - 9	
							QC 3 - 40	
							QC 3 - 19	
							QC 3 - 43	
							QC 3 - 24	
250	Packaging 1-1 - Pick Kit - B4B	2 pcs	5/1/19	5/1/19	0.00	0.00	Packaging 1 - 1 - B4B	
							Packaging 1 - 2 - B4B	
							Packaging 1 - 3 - B4B	

BEB 19-06-01

DAS
19
9-09

				Packaging 1 - 4 - B4B					
				Packaging 1 - 5 - B4B					
				Packaging 1 - 6 - B4B					
				Packaging 1 - 7 - B4B					
				Packaging 1 - 8 - B4B					
				Packaging 1 - 9 - B4B					
				Packaging 1 - 10 - B4B					
				Packaging 1 - 11 - B4B					
				Packaging 1 - 12 - B4B					
				Packaging 1 - 13 - B4B					
				Packaging 1 - 14 - B4B					
				Packaging 1 - 15 - B4B					
				Packaging 1 - 16 - B4B					
				Packaging 1 - 17 - B4B					
				Packaging 1 - 18 - B4B					
				Packaging 1 - 19 - B4B					
				Packaging 1 - 20 - B4B					
				Packaging 1 - 21 - B4B					
				Packaging 1 - 22 - B4B					
				Packaging 1 - 23 - B4B					
				Packaging 1 - 24 - B4B					
				Packaging 1 - 25 - B4B					
				Packaging 1 - 26 - B4B					
				Packaging 1 - 27 - B4B					
				Packaging 1 - 28 - B4B					
				Packaging 1 - 29 - B4B					
				Packaging 1 - 30 - B4B					
				Packaging 1 - 31 - B4B					
				Packaging 1 - 32 - B4B					
				Packaging 1 - 33 - B4B					
				Packaging 1 - 34 - B4B					
				Packaging 1 - 35 - B4B					
				Packaging 1 - 36 - B4B					
				260 QC 4	2 pcs	5/1/19	0.00 0.00	QC 4 - 28	
								QC 4 - 58	
								QC 4 - 69	JRB
QC 4 - 9									
QC 4 - 46									
QC 4 - 68									
QC 4 - 72									
QC 4 - 74									
270 Packaging 3-1 - Stock - B4B	2 pcs	5/1/19	0.00 0.00	Packaging 3 - 1 - B4B	JRB				
				Packaging 3 - 2 - B4B					
				Packaging 3 - 3 - B4B					
				Packaging 3 - 4 - B4B					
				Packaging 3 - 5 - B4B					
				Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Plex 5/28/19 10:44 AM dart.lacelle.linda					

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
275 DC - 1 - B4B	2 pcs	5/1/19	0.00 0.00	DC - 1 - B4B	21 JUN 06 2019
				DC - 2 - B4B	DAS
280 QC 21 - FG	2 pcs	5/1/19	0.00 0.00	QC 21 - FG - 21	21 JUN 06 2019
				QC 21 - FG - 70	9-89
				QC 21 - FG - 53	

Part Op 220 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum START TIME: _____ OVEN TEMPERATURE: _____

Descriptions: FINISH TIME: _____

230 - Wing Walk as per dwg QSI005 4.4 Batch 585147

240 - QC3- Inspect Part Finish

250 - pick kit

260 - QC4- 100% Inspect kits for completeness

270 - Identify and pack for shipping as per PPPD350-591-312 Location FG109

275 - Document Control - Photocopy bluefile and type labels as per PPP D350-591-312 CHG001

280 - QC21- Final Inspection - Work Order Release

010217

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	4 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5158552
AN4-13A	Bolt	16 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	5149283
AN5-36A	Bolt	4 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5155977
D2230-3	Mounting Lug	8 pcs (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5176022
D2618	Bushing	4 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5146406
D2856-400-720	Abrasion Strip 4" X 7.20"	4 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5186499
D3235-1	Mounting Lug	4 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5150055
D3278-041	Support Assembly	2 pcs (1 ea)	250-Packaging 1-1 - Pick Kit - B4B	5169497
MS21042L3	Nut	4 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5166712
MS21042L4	Nut	16 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	5157064
MS21042L5	Nut	4 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5167653
NAS1149D0363J	Washer	8 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5162884
NAS1149D0463J	Washer	32 Ea (16 ea)	250-Packaging 1-1 - Pick Kit - B4B	5158585
NAS1149D0563J	Washer	8 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5174288

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
250-Packaging 1-1 - Pick Kit - B4B	AN3-35A	4	464	0
	AN4-13A	16	902	0
	AN5-36A	4	159	0
	D2230-3	8	242	0
	D2618	4	261	0
	D2856-400-720	4	34	0
	D3235-1	4	130	0
	D3278-041	2	52	0
	MS21042L3	4	2,195	0
	MS21042L4	16	2,272	0
	MS21042L5	4	751	0
	NAS1149D0363J	8	1,606	0
	NAS1149D0463J	32	3,655	0
	NAS1149D0563J	8	2,914	0
Part Specifications				
Specifications could not be found.				

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AEROSPACE

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URGENT

D350-591-312
Job Sheet 191893

Part No: D350-591-312

Job Qty: 10 pcs

Part Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 5/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 04.03.22 New issue KJ/RF IPP Rev:B 07-06-09 Added D3572-1 JLM IPP Rev:C 08-04-02 ECN1163 DD verified by:EC IPP Rev:D 08-04-08 ECN1164 DD verified by:EC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Steps - 1	10 pcs	5/1/19		0.00	10.00	Large Fab - 1		Shu
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
120	QC 9	10 pcs	5/1/19		0.00	0.00	Large Fab - 9		MAY 16 2019
							QC 9 - 10		
							QC 9 - 18	DAS	
							QC 9 - 24	24	
							QC 9 - 43	9-89	
							QC 9 - 50		
130	QC 5	10 pcs	5/1/19		0.00	0.00	QC 9 - 9		MAY 16 2019
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22	DAS	
							QC 5 - 24	24	
							QC 5 - 3	9-89	
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		

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140 Handfinish - 1-1 Chemical-B4B	10 pcs	5/1/19	0.00 1.87	QC 5 - 9					
				QC 5 - 50					
				QC 5 - 30					
				QC 5 - 40					
				Handfinish - 1 - 1 - B4B					
				Handfinish - 1 - 2 - B4B					
				Handfinish - 1 - 3 - B4B	MAY 2 1 2019				
				Handfinish - 1 - 4 - B4B					
				Handfinish - 1 - 5 - B4B					
				Handfinish - 1 - 6 - B4B					
				Handfinish - 1 - 7 - B4B					
				Handfinish - 1 - 8 - B4B					
				Handfinish - 1 - 9 - B4B					
				Handfinish - 1 - 10 - B4B					
				Handfinish - 1 - 11 - B4B					
				Handfinish - 1 - 12 - B4B					
				Handfinish - 1 - 13 - B4B					
				Handfinish - 1 - 14 - B4B					
				Handfinish - 1 - 15 - B4B					
				Handfinish - 1 - 16 - B4B					
				Handfinish - 1 - 17 - B4B					
				Handfinish - 1 - 18 - B4B					
				Handfinish - 1 - 19 - B4B					
Handfinish - 1 - 20 - B4B									
Handfinish - 1 - 21 - B4B									
Handfinish - 1 - 22 - B4B									
150 QC 7	10 pcs	5/1/19	0.00 0.00	QC 7 - 10					
				QC 7 - 13					
				QC 7 - 14					
				QC 7 - 15					
				QC 7 - 17					
				QC 7 - 18					
				QC 7 - 19					
				QC 7 - 2					
				QC 7 - 28					
				QC 7 - 3					
				QC 7 - 30					
				QC 7 - 34					
				QC 7 - 36					
				QC 7 - 37					
				QC 7 - 41					
								DAS 24 9-89	MAY 2 2 2019
				Plex 3/11/19 3:26 PM Dart.lajeunesse.mari					

					QC 7 - 47	
					QC 7 - 48	
					QC 7 - 51	
					QC 7 - 58	
					QC 7 - 59	
					QC 7 - 6	
					QC 7 - 60	
					QC 7 - 9	
					QC 7 - 68	
					QC 7 - 50	
					QC 7 - 67	
					QC 7 - 40	
180 Large Fab - Steps - 2 - B4B	10 pcs	5/1/19	0.00	10.00	Large Fab - 1 - B4B	<i>See</i>
					Large Fab - 10 - B4B	
					Large Fab - 2 - B4B	
					Large Fab - 3 - B4B	
					Large Fab - 4 - B4B	
					Large Fab - 5 - B4B	
					Large Fab - 6 - B4B	
					Large Fab - 7 - B4B	
					Large Fab - 8 - B4B	
					Large Fab - 9 - B4B	
190 QC 10	10 pcs	5/1/19	0.00	0.00	QC 10 - 10	
					QC 10 - 18	
					QC 10 - 24	
					QC 10 - 43	DAS
					QC 10 - 50	43
					QC 10 - 58	9-89
					QC 10 - 9	
200 QC 5	10 pcs	5/1/19	0.00	0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	DAS
					QC 5 - 49	43
					QC 5 - 51	9-89
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
210 Handfinish - 1-2- Chemical- B4B	10 pcs	5/1/19	0.00	1.87	Handfinish - 1 - 1 - B4B	
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	<i>See</i> MAY 23 2019
					Handfinish - 1 - 4 - B4B	
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 -	

				B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
220	Powdercoat - 1 White Gl(A)- B4B	10 pcs	5/1/19	0.00 2.98	Powdercoat - 1 - B4B
					Powdercoat - 2 - B4B
					Powdercoat - 3 - B4B
					Powdercoat - 4 - B4B
230	Handfinish - 3-1- WingWalk- B4B	10 pcs	5/1/19	0.00 1.87	Handfinish - 3 - 1 - B4B
					Handfinish - 3 - 2 - B4B
					Handfinish - 3 - 3 - B4B
					Handfinish - 3 - 4 - B4B
					Handfinish - 3 - 5 - B4B
240	QC 3	10 pcs	5/1/19	0.00 0.00	QC 3 - 10
					QC 3 - 13
					QC 3 - 15
					QC 3 - 17
					QC 3 - 18
					QC 3 - 2
					QC 3 - 26
					QC 3 - 28
					QC 3 - 3
					QC 3 - 30
					QC 3 - 34
					QC 3 - 36
					QC 3 - 41
					QC 3 - 51
					QC 3 - 58
					QC 3 - 59
					QC 3 - 6
					QC 3 - 68

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				QC 3 - 9		
				QC 3 - 40		
250	Packaging 1-1 - Pick Kit - B4B	10 pcs	5/1/19	0.00	0.00	Packaging 1 - 1 - B4B
						Packaging 1 - 2 - B4B
						Packaging 1 - 3 - B4B
						Packaging 1 - 4 - B4B
						Packaging 1 - 5 - B4B
						Packaging 1 - 6 - B4B
						Packaging 1 - 7 - B4B
						Packaging 1 - 8 - B4B
						Packaging 1 - 9 - B4B
						Packaging 1 - 10 - B4B
						Packaging 1 - 11 - B4B
						Packaging 1 - 12 - B4B
						Packaging 1 - 13 - B4B
						Packaging 1 - 14 - B4B
						Packaging 1 - 15 - B4B
						Packaging 1 - 16 - B4B
						Packaging 1 - 17 - B4B
						Packaging 1 - 18 - B4B
						Packaging 1 - 19 - B4B
						Packaging 1 - 20 - B4B
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						Packaging 1 - 22 - B4B
						Packaging 1 - 23 - B4B
						Packaging 1 - 24 - B4B
						Packaging 1 - 25 - B4B
						Packaging 1 - 26 - B4B
						Packaging 1 - 27 - B4B
						Packaging 1 - 28 - B4B
						Packaging 1 - 29 - B4B
						Packaging 1 - 30 - B4B
						Packaging 1 - 31 - B4B
						Packaging 1 - 32 - B4B
						Packaging 1 - 33 - B4B
						Packaging 1 - 34 - B4B
						Packaging 1 - 35 - B4B
						Packaging 1 - 36 - B4B
260	QC 4	10 pcs	5/1/19	0.00	0.00	QC 4 - 26
						QC 4 - 28
						QC 4 - 42
						QC 4 - 58
						QC 4 - 6
						QC 4 - 69
						QC 4 - 9
						QC 4 - 46
270	Packaging 3-1 - Stock - B4B	10 pcs	5/1/19	0.00	0.00	Packaging 3 - 1 - B4B
						Packaging 3 - 2 - B4B
						Packaging 3 - 3 - B4B
						Packaging 3 - 4 - B4B
						Packaging 3 - 5 - B4B
						Packaging 3 - 6 - B4B
						Packaging 3 - 7 - B4B
						Packaging 3 - 8 - B4B
						Packaging 3 - 9 - B4B
						Packaging 3 - 10 - B4B
						Packaging 3 - 11 - B4B
						Packaging 3 - 12 - B4B
						Packaging 3 - 13 - B4B

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					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
275	DC - 1 - B4B	10	5/1/19	0.00	0.00	DC - 1 - B4B
		pcs				DC - 2 - B4B
280	QC 21 - FG	10	5/1/19	0.00	0.00	QC 21 - FG - 21
		pcs				QC 21 - FG - 70
						QC 21 - FG - 53

Part Op 110 - 1-Bevel end for welding FWD ONLY 2-Weld Support using Jig DT10115, weld Fwd End Plate as per QSI 004 & Dwg Descriptions: D3272 A/R Aluminum Rod _____ 3-Grind End Plate flush

120 - QC9- Inspect visual per QSI004- Fusion Welds

130 - QC5- Inspect part completeness to step on W/O

140 - Chemical Conversion Coat per QSI005 4.1

150 - QC7-Inspect Chemical Conversion Coat

180 - Weld per dwg A/R Aluminum rod Batch: _____ 1-Assemble Leg Assembly as per Dwg D3272. 2-Leave one rivet out until welding is complete. 3-Bevel Aft end for welding 4-Inspect for foreign object as per QSI 024 5-Weld Aft End Plate as per QSI 004 & Dwg D3272 A/R Aluminum Rod 138872 6-Grind End Plate flush 7-Install last rivet as per Dwg.

190 - QC10- Inspect visual per QSI004- ground welds

200 - QC5- Inspect part completeness to step on W/O

210 - Chemical Conversion Coat per QSI005 4.1

220 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum START TIME: _____ OVEN TEMPERATURE: _____

FINISH TIME: _____

230 - Wing Walk as per dwg QSI005 4.4 Batch _____

240 - QC3- Inspect Part Finish

250 - pick kit

260 - QC4- 100% Inspect kits for completeness

270 - Identify and pack for shipping as per PPPD350-591-312 Location FG109

275 - Document Control - Photocopy bluefile and type labels as per PPP D350-591-312 CHG001

280 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3067-1	End Plate	20 pcs (2 ea)	110-Large Fab - Steps - 1	5125543
D3219-1	Plate	20 pcs (2 ea)	110-Large Fab - Steps - 1	5125754
D3272-1	Step	10 pcs (1 ea)	110-Large Fab - Steps - 1	5180969
D3065-041	Step Leg Assembly	10 pcs (1 ea)	180-Large Fab - Steps - 2 - B4B	5182779
D3066-1	Spacer	20 pcs (2 ea)	180-Large Fab - Steps - 2 - B4B	5128757
MS20600-AD4W4	Rivet	160 Ea (16 ea)	180-Large Fab - Steps - 2 - B4B	C141237-3
AN3-35A	Bolt	20 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	
AN4-13A	Bolt	80 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	
AN5-36A	Bolt	20 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	
D2230-3	Mounting Lug	40 pcs (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	
D2618	Bushing	20 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	
D2856-400-720	Abrasion Strip 4" X 7.20"	20 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	
D3235-1	Mounting Lug	20 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	
D3278-041	Support Assembly	10 pcs (1 ea)	250-Packaging 1-1 - Pick Kit - B4B	
MS21042L3	Nut	20 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	
MS21042L4	Nut	80 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	
MS21042L5	Nut	20 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	
NAS1149D0363J	Washer	40 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	
NAS1149D0463J	Washer	160 Ea (16 ea)	250-Packaging 1-1 - Pick Kit - B4B	
NAS1149D0563J	Washer	40 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Steps - 1	D3067-1	20	193	0
	D3219-1	20	163	0
	D3272-1	10	0	0
180-Large Fab - Steps - 2 - B4B	D3065-041	10	11	0
	D3066-1	20	167	0
	MS20600-AD4W4	160	3,553	0
250-Packaging 1-1 - Pick Kit - B4B	AN3-35A	20	582	0
	AN4-13A	80	1,827	0
	AN5-36A	20	130	0
	D2230-3	40	135	0
	D2618	20	200	0
	D2856-400-720	20	186	0
	D3235-1	20	240	0
	D3278-041	10	3	0
	MS21042L3	20	3,879	0
	MS21042L4	80	3,600	0
	MS21042L5	20	749	0
	NAS1149D0363J	40	920	0
	NAS1149D0463J	160	7,242	0
	NAS1149D0563J	40	1,551	0

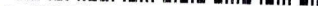
Part Specifications

Specifications could not be found.

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Instructions: TC STC SH92-6 Issue 11 Date 10/04/11 FAA STC SH967NE

Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X						D350-591-213	Heli-Access-Step™, Short Step – High Skid, LH
	X					D350-591-214	Heli-Access-Step™, Short Step – High Skid, RH
		X				D350-591-215	Heli-Access-Step™, Short Step – Low Skid, LH
			X			D350-591-216	Heli-Access-Step™, Short Step – Low Skid, RH
				X		D350-591-311	Heli-Access-Step™, Long Step – High Skid, LH
					X	D350-591-312	Heli-Access-Step™, Long Step – High Skid, RH
1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
				1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
					1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
2	2	2	2	4	4	D2230-3	MOUNTING LUG
2	2	2	2	2	2	D2618	BUSHING
4	4	4	4			D2732-030	CUSHION
				2	2	D2856-400-720	ABRASION STRIP
2	2	2	2	2	2	D3235-1	MOUNTING LUG
				1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	AN3-35A	BOLT
				8	8	AN4-13A	BOLT
4	4	4	4			AN4-15A	BOLT
2	2	2	2	2	2	AN5-36A	BOLT
4	4	4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
12	12	12	12	16	16	NAS1149D0463J	WASHER (AN960JD416)
4	4	4	4	4	4	NAS1149D0563J	WASHER (AN960JD516)
2	2	2	2	2	2	MS21042L3	NUT
6	6	6	6	8	8	MS21042L4	NUT
2	2	2	2	2	2	MS21042L5	NUT
				1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 15 for installation of the DSI 9410-011 Kit.

Change Record

PAGE 1 OF 2

Part Number: D350-591-311/-312 (EURO P/N: 704A 41 640 012/-011)

Description: HELI-ACCESS STEP, HIGH SKID, LONG STEP, LH/RH

[illegible]